Hostaperm Brown HFR 01

Product Data Sheet - Organic Pigments for Paints

Editio

Pigment Brown 25

Chem. Benzimidazolone C.I.-No.: 12510 CAS No.:

Group:

Product No.: 104981 **Product Description**

Very transparent, dark brown pigment with excellent fastness to light and weathering. Used particularly for brown and maroon shades in metallic paints.

Application Profile		Physical Data	
Automotive Coatings	recommended	Density [g/cm ³]	1.58
Industrial Coatings	recommended	Form of Supply	powder
		Specific Surface [m²/g]	95
		Oil Absorption Number	88
		[ml/100g]	
Special Recommendation	ns	Avg.Size of Primary	89
		Particles [nm]	
		Heat Stability [°C]	210
Air-drying Alkyds			
Physically Drying			
Paints			
Baking Enamels			
Acid Cured Paints	•	●= recommended	
Amine Cured Epoxies	•	O= limited suitability	
Isocyanate Cured	•	- not recommended	
Paints			
Waterbased Paints	•		
Fastness Data			

		to Light		to Weathering* 12 Months		24 Months	
		LOA	AM	LOA	AM	LOA	AM
Full Shade		8	8	5	5	5	5
Deep Shade		8	8	5	5	5	5
1/3 ST	[1:6.3	8	8	4-5	4-5	4	4
	TiO_2]						
1/25 ST	[1:66	7-8	7-8	4	4	4	4
	TiO_2]						
Acids		6		Alkali		6	
Water		6		Butanol		4-5	

Butyl Glycol Butyl Acetate 4 4 **Methyl Ethyl Ketone** White Spirit 6 3-4 Dibutyl Phthalate **Xylene** 4-5 4-5 Blooming No blooming **Fastness to Overpainting** observed NC AM

AM

(160°C)

5

 $(120^{\circ}C)$

5

5

LOA - Air-drying Long Oil Alkyd AM - Baked Alkyd-Melamine NC - Nitrocellulose Combination Lacquer **Reflectance Curve**

